Appl. No.

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Filed :

Amendments to the Claims

Please cancel Claims 24 and 28 and amend claims 15, 22, 32 and 38 as indicated below: Claims 1–14 (Cancelled)

- 15. (Currently Amended) An atomic layer deposition (ALD) process for depositing rare earth metal oxide thin films on a substrate in a reaction space, comprising the steps of:
  - a) feeding a vapor-phase pulse of a rare earth metal source chemical into the reaction space, said metal source chemical being a cyclopentadienyl compound of <u>a [the]</u> rare earth metal <u>selected from the group consisting of Sc, La, Ce, Pr, Nd, Sm, Eu, Gd, Tb, Dy, Ho, Er, Tm, Yb, and Lu;</u>
  - b) contacting the vapor-phase pulse of the rare earth metal source chemical with the surface of the substrate;
    - c) purging the reaction space with the aid of an inert gas;
  - d) feeding a vapor-phase pulse of an oxygen source chemical into the reaction space;
    - e) purging the reaction space with the aid of an inert gas; and
  - f) repeating steps a) through e) to deposit a rare earth metal oxide thin film of a desired thickness.
- 16. (Previously Presented) The process of Claim 15, wherein the oxygen source chemical is selected from the group consisting of water, hydrogen peroxide, a mixture of water and hydrogen peroxide, a mixture of oxygen and ozone, and oxygen plasma products.
- 17. (Previously Presented) The process of Claim 15, wherein the rare earth metal source chemical is fed into the reaction space with the aid of an inert carrier gas.
- 18. (Previously Presented) The process of Claim 15, wherein the oxygen source chemical is fed into the reaction space with the aid of an inert carrier gas.
- 19. (Previously Presented) The process of Claim 15, wherein the substrate is selected from the group consisting of a silicon wafer and soda lime glass.
- 20. (Previously Presented) The process of Claim 15, wherein the substrate is a compound semiconductor.
  - 21. (Previously Presented) The process of Claim 20, wherein the substrate is GaAs.

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22. (Currently Amended) An atomic layer deposition (ALD) process for depositing a rare earth oxide thin film on a substrate in a reaction space comprising:

feeding a vapor-phase pulse of a metal source chemical into the reaction space; removing unreacted vapor-phase metal source chemical from the reaction space; feeding a vapor-phase pulse of an oxygen source chemical into the reaction space;

removing unreacted vapor-phase oxygen source chemical from the reaction space, wherein the metal source chemical is a cyclopentadienyl compound comprising a rare earth metal selected from the group consisting of lanthanum and gadolinium tris(cyclopentadienyl)yttrium (Cp<sub>3</sub>Y), tris(methylcyclopentadienyl)yttrium (CpMe)<sub>3</sub>Y) and tris(methylcyclopentadienyl)lanthanum ((CpMe)<sub>3</sub>La).

- 23. (Previously Presented) The process of Claim 22, wherein the oxygen source chemical is selected from the group consisting of water and a mixture of oxygen and ozone.
  - 24. (Cancelled).
- 25. (Previously Presented) The process of Claim 24, wherein the temperature in the reaction space is between about 175°C and about 450°C and the pressure in the reaction chamber is between about 1 mbar and about 50 mbar.
- 26. (Previously Presented) The process of Claim 25, wherein the temperature in the reaction space is between about 200°C and about 400°C.
- 27. (Previously Presented) The process of Claim 25, wherein the pressure in the reaction chamber is between about 1 mbar and about 2 mbar.
  - 28. (Cancelled)
- 29. (Previously Presented) The process of Claim 28, wherein the temperature in the reaction chamber is between about 175°C and about 400°C, and the pressure in the reaction chamber is between about 1 mbar and about 50 mbar.
- 30. (Previously Presented) The process of Claim 29, wherein the temperature in the reaction chamber is between about 250°C and about 300°C.
- 31. (Previously Presented) The process of Claim 29, wherein the pressure in the reaction chamber is between about 1 mbar and about 2 mbar.

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32. (Currently Amended) The process of Claim 23, An atomic layer deposition (ALD) process for depositing a rare earth oxide thin film on a substrate in a reaction space comprising:

feeding a vapor-phase pulse of a metal source chemical into the reaction space;

removing unreacted vapor-phase metal source chemical from the reaction space;

feeding a vapor-phase pulse of an oxygen source chemical selected from the group

consisting of water and a mixture of oxygen and ozone into the reaction space; and

removing unreacted vapor-phase oxygen source chemical from the reaction space,

wherein the metal source chemical is tris(methylcyclopentadienyl)lanthanum

((CpMe)3La).

- 33. (Previously Presented) The process of Claim 32, wherein the temperature in the reaction chamber is from about 160°C to about 165°C and the pressure in the reaction chamber is between about 1 mbar and about 50 mbar.
- 34. (Previously Presented) The process of Claim 33, wherein the pressure in the reaction chamber is between about 1 mbar and about 2 mbar.
- 35. (Previously Presented) The process of Claim 22, wherein the substrate is selected from the group consisting of a silicon wafer and soda lime glass.
- 36. (Previously Presented) The process of Claim 22, wherein the substrate is a compound semiconductor.
  - 37. (Previously Presented) The process of Claim 36, wherein the substrate is GaAs.
- 38. (Currently Amended) A method of growing a rare earth metal oxide thin film on a substrate from vapor-phase reactants comprising alternately introducing vapor-phase pulses of at least one rare earth metal source chemical and at least one oxygen source chemical into a reaction space containing a substrate, wherein the rare earth metal source chemical is a cyclopentadienyl compound comprising a rare earth metal selected from the group consisting of lanthanum and gadolinium.